



altro

AltroFix™ 75 Spray

California compliant contact adhesive spray

Size: 15 oz (426 g)

Approx. coverage: 32 - 40ft² (9.75 - 12m²)

Approx. coverage: 315 lineal ft at 3" band

Product characteristics

AltroFix 75 Spray is a high solids, low VOC, long open-time contact spray adhesive designed to bond Altro Fortis Titanium 15 fire door accessories. It is also to be used on substrates to enhance the bond of double-sided tape used with Altro Whiterock.

Handling and storage

- 2 year shelf life from date of manufacturing.
- Rotate stock to use the oldest material first.
- Freeze/thaw stable; if chilled below 41°F(5°C) – agitate well after first warming to 72°F(22°C).
- Store between 50°F(10°C) and 90°F(32°C).
- Keep container tightly closed and store off of the floor when not in use.
- Avoid exposure of canisters to direct sunlight.
- Use at room temperature, 65°F(18°C) or warmer. For best results use above 72°F(21°C).
- Do not apply or make bonds at temperatures below 65°F(18°C).

Advantages

- Low VOC, non-chlorinated – California & OTC compliant
- Zero HAPs (Hazardous Air Pollutants)
- Long open time with aggressive tack
- Outstanding green strength and high heat resistance
- Excellent sprayability
- Portable and convenient

Suitable substrates

The following properly prepared, dry, smooth, flat, dust-free substrates are approved:

- APA grade plywood
- Medium-density fiberboard (MDF)
- Oriented strand board (OSB)
- Metal
- Rigid plastic
- Concrete

Warning: Do not use with unbacked, plasticized vinyls.



Technical data

Chemical type	Synthetic rubber
Appearance	Light amber to red liquid
Shelf life	2 years, if unopened
Open time	1 hour
Dry time	Once adhesive is dry to touch (varies on ambient temperature, humidity and coat weight)
Storage	Freeze/thaw stable; allow to warm to 65-72°F(5-22°C) before use

LEED facts



LEED v4 This product may help contribute to the following credits

AltroFix 75 Spray **1**



Environmental quality
Low emitting materials, adhesives **1**

Discover more of our sustainability story and credentials at altro.com

