



AltroFix W157 Acrylic Adhesive

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878
Issue date: 4/10/2008 Revision date: 1/6/2025 Supersedes version of: 1/12/2022 Version: 11.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Product name : AltroFix W157 Acrylic Adhesive

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

Main use category : Industrial use
Use of the substance/mixture : Adhesives, binding agents

1.3. Details of the supplier of the safety data sheet

Manufacturer

Altro Ltd
Works Road
Letchworth Garden City, Herts
SG6 1NW UK
T +44 (0) 1462 480480
sds@altro.com

Distributor

Altro Deutschland GmbH & Co. KG
Ebertallee 209
DE- 06846 Dessau-Rosslau
T +49 (0) 340 6500-0
www.altro.com

1.4. Emergency telephone number

Emergency number : +44 (0) 1462 480480
Monday - Friday 09:00-17:00

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

Adverse physicochemical, human health and environmental effects

To our knowledge, this product does not present any particular risk, provided it is handled in accordance with good occupational hygiene and safety practice.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

EUH-statements : EUH208 - Contains A MIXTURE OF: 5-CHLORO-2-METHYL-2H-ISOTHIAZOL-3-ONE [EC NO 247-500-7] AND 2-METHYL-2H-ISOTHIAZOL-3-ONE [EC NO 220-239-6](55965-84-9).
May produce an allergic reaction.
EUH210 - Safety data sheet available on request.

2.3. Other hazards

Contains no PBT and/or vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

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SECTION 3: Composition/information on ingredients

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
A MIXTURE OF: 5-CHLORO-2-METHYL-2H-ISOTHIAZOL-3-ONE [EC NO 247-500-7] AND 2-METHYL-2H-ISOTHIAZOL-3-ONE [EC NO 220-239-6]	CAS-No.: 55965-84-9 EC Index-No.: 613-167-00-5	0.0001 – 0.001	Acute Tox. 2 (Inhalation), H330 Acute Tox. 2 (Dermal), H310 Acute Tox. 3 (Oral), H301 Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Acute 1, H400 (M=100) Aquatic Chronic 1, H410 (M=100)

Specific concentration limits:

Name	Product identifier	Specific concentration limits (%)
A MIXTURE OF: 5-CHLORO-2-METHYL-2H-ISOTHIAZOL-3-ONE [EC NO 247-500-7] AND 2-METHYL-2H-ISOTHIAZOL-3-ONE [EC NO 220-239-6]	CAS-No.: 55965-84-9 EC Index-No.: 613-167-00-5	(0.0015 ≤ C ≤ 100) Skin Sens. 1A; H317 (0.06 ≤ C < 0.6) Skin Irrit. 2; H315 (0.06 ≤ C < 0.6) Eye Irrit. 2; H319 (0.6 ≤ C ≤ 100) Eye Dam. 1; H318 (0.6 ≤ C ≤ 100) Skin Corr. 1C; H314

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Wash skin with plenty of water.
First-aid measures after eye contact	: Rinse eyes with water as a precaution.
First-aid measures after ingestion	: Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects	: Not expected to present a significant hazard under anticipated conditions of normal use.
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4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
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5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire	: Toxic fumes may be released.
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5.3. Advice for firefighters

Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Clean up any spills as soon as possible, using an absorbent material to collect it.

For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.

Emergency procedures : Ventilate spillage area.

For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

Emergency procedures : Ventilate area.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment : Absorb spilled material with sand or earth.

Methods for cleaning up : Take up liquid spill into absorbent material.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13. For further information refer to section 8: "Exposure controls/personal protection".

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment.

Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Comply with applicable regulations.

Storage conditions : Store in a well-ventilated place. Keep cool.

Incompatible products : Oxidizing agent. Strong acids.

Storage temperature : 10 – 30 °C Protect from frost

Storage area : Store away from heat. Store in a well-ventilated place.

Special rules on packaging : Keep only in original container. Store in a closed container.

Packaging materials : Keep only in the original container in a cool, well-ventilated place away from combustible materials.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Recommended monitoring procedures

Monitoring methods

Monitoring methods	Workplace exposure - General requirements for the performance of procedures for the measurement of chemical agents.
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8.2. Exposure controls

Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

Personal protection equipment

Personal protective equipment:

Gloves. Safety glasses. Protective clothing.

Personal protective equipment symbol(s):



Eye and face protection

Eye protection:

Safety glasses

Eye protection			
Type	Field of application	Characteristics	Standard
Safety glasses	Droplet	With side shields	EN 166

Skin protection

Skin and body protection:

Wear suitable protective clothing

Skin and body protection	
Type	Standard
Tyvek® Gown/Coveralls	EN 1073, EN 1149

Hand protection:

Protective gloves

Hand protection					
Type	Material	Permeation	Thickness (mm)	Penetration	Standard
Disposable gloves	Nitrile rubber (NBR)	4 (> 120 minutes)	0.35	1 (< 4.0)	EN 374-2, EN 374-3

Respiratory protection

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Beige.
Odour	: Barely perceptible odour.
Odour threshold	: Not available
Melting point	: No data available.

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Freezing point	: 0 °C
Boiling point	: 100 °C
Flammability	: Not applicable
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: Not available
Auto-ignition temperature	: No data available.
Decomposition temperature	: Not available
pH	: 6.5 – 8
Viscosity, kinematic	: Not available
Viscosity, dynamic	: 45000 – 70000 cP @ 20°C
Solubility	: Not available
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: Not available
Relative density	: 1.2 – 1.3 @ 20°C
Relative vapour density at 20°C	: No data available.
Particle characteristics	: Not applicable

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

A MIXTURE OF: 5-CHLORO-2-METHYL-2H-ISOTHIAZOL-3-ONE [EC NO 247-500-7] AND 2-METHYL-2H-ISOTHIAZOL-3-ONE [EC NO 220-239-6] (55965-84-9)

LD50 dermal rat	> 1008 mg/kg bodyweight Animal: rat, Guideline: EPA OPP 81-2 (Acute Dermal Toxicity), Guideline: OECD Guideline 402 (Acute Dermal Toxicity)
Skin corrosion/irritation	: Not classified pH: 6.5 – 8

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A MIXTURE OF: 5-CHLORO-2-METHYL-2H-ISOTHIAZOL-3-ONE [EC NO 247-500-7] AND 2-METHYL-2H-ISOTHIAZOL-3-ONE [EC NO 220-239-6] (55965-84-9)

pH	3.43 Temp.: 20 °C Concentration: 10 g/L
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Serious eye damage/irritation : Not classified
pH: 6.5 – 8

A MIXTURE OF: 5-CHLORO-2-METHYL-2H-ISOTHIAZOL-3-ONE [EC NO 247-500-7] AND 2-METHYL-2H-ISOTHIAZOL-3-ONE [EC NO 220-239-6] (55965-84-9)

pH	3.43 Temp.: 20 °C Concentration: 10 g/L
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Respiratory or skin sensitisation : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified
STOT-single exposure : Not classified
STOT-repeated exposure : Not classified

A MIXTURE OF: 5-CHLORO-2-METHYL-2H-ISOTHIAZOL-3-ONE [EC NO 247-500-7] AND 2-METHYL-2H-ISOTHIAZOL-3-ONE [EC NO 220-239-6] (55965-84-9)

LOAEL (dermal, rat/rabbit, 90 days)	0.525 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: EPA OPP 82-3 (Subchronic Dermal Toxicity 90 Days)
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Aspiration hazard : Not classified

11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
Hazardous to the aquatic environment, short-term (acute) : Not classified
Hazardous to the aquatic environment, long-term (chronic) : Not classified

A MIXTURE OF: 5-CHLORO-2-METHYL-2H-ISOTHIAZOL-3-ONE [EC NO 247-500-7] AND 2-METHYL-2H-ISOTHIAZOL-3-ONE [EC NO 220-239-6] (55965-84-9)

LC50 - Fish [1]	0.19 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
LC50 - Fish [2]	0.28 mg/l Test organisms (species): Lepomis macrochirus
EC50 - Crustacea [1]	0.16 mg/l Test organisms (species): Daphnia magna
NOEC (chronic)	0.1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC chronic fish	0.098 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri) Duration: '28 d'

12.2. Persistence and degradability

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Persistence and degradability	Biodegradability in water: no data available.
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A MIXTURE OF: 5-CHLORO-2-METHYL-2H-ISOTHIAZOL-3-ONE [EC NO 247-500-7] AND 2-METHYL-2H-ISOTHIAZOL-3-ONE [EC NO 220-239-6] (55965-84-9)

Persistence and degradability	Not rapidly degradable
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12.3. Bioaccumulative potential

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Bioaccumulative potential	No bioaccumulation data available.
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12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Product/Packaging disposal recommendations	: a licensed hazardous-waste disposal contractor or collection site except for empty clean containers which can be disposed of as non-hazardous waste.
European List of Waste (LoW, EC 2000/532)	: 08 04 16 - aqueous liquid waste containing adhesives or sealants other than those mentioned in 08 04 15

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
Not regulated for transport				
14.2. UN proper shipping name				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.3. Transport hazard class(es)				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.4. Packing group				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.5. Environmental hazards				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
No supplementary information available				

14.6. Special precautions for user

Overland transport

Not regulated

Transport by sea

Not regulated

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Air transport

Not regulated

Inland waterway transport

Not regulated

Rail transport

Not regulated

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (2024/590)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 2024/590 on substances that deplete the ozone layer)

Council Regulation (EC) for the control of dual-use items

Contains no substance subject to the COUNCIL REGULATION (EC) for the control of dual-use items

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

National regulations

Germany

Air Quality Control (TA Luft)					
Category	Class	Applicable on	Local name	Max. mass flow	Max. mass concentration

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

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SECTION 16: Other information

Indication of changes		
Section	Changed item	Comments
	Supersedes version of	Modified
	Revision date	Modified
	Regulatory framework	Added
1.1	Name	Modified
2.2	EUH-statements	Added
6.1	Emergency procedures	Added
6.4	Reference to other sections (8, 13)	Modified
7.2	Storage temperature	Added
9.1	Freezing point	Added
15.1	REACH Annex XVII	Added

Full text of H- and EUH-statements:	
Acute Tox. 2 (Dermal)	Acute toxicity (dermal), Category 2
Acute Tox. 2 (Inhalation)	Acute toxicity (inhal.), Category 2
Acute Tox. 3 (Oral)	Acute toxicity (oral), Category 3
Aquatic Acute 1	Hazardous to the aquatic environment – Acute Hazard, Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment – Chronic Hazard, Category 1
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Skin Corr. 1C	Skin corrosion/irritation, Category 1, Sub-Category 1C
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1A	Skin sensitisation, category 1A
H301	Toxic if swallowed.
H310	Fatal in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
EUH208	Contains A MIXTURE OF: 5-CHLORO-2-METHYL-2H-ISOTHIAZOL-3-ONE [EC NO 247-500-7] AND 2-METHYL-2H-ISOTHIAZOL-3-ONE [EC NO 220-239-6](55965-84-9). May produce an allergic reaction.
EUH210	Safety data sheet available on request.

Safety Data Sheet (SDS), EU

Original supplier version number : 11

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

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