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Installation quickfacts for game line painting on Altro sheet vinyl and tile

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Installation quickfacts should not replace Altro's complete installation and maintenance library. For indepth information, Installation and Maintenance guides are available online at altro.com/techdocs

Game Line and Logo painting is a specialist job best done by professionals who are experts in game line and logo layout and painting. These professionals are experts in using the tools and materials required for the job.

Game Line and Logo painters are generally found in the painting industry however there are also some flooring contractors who do this specialized work.

Game Line painting requires top quality tools, equipment, knowledge, and specialty paints designed for game lines and logos. The game line and logo paint manufacturers will have their own specific instructions for preparation of floors, tape types, tape layout, painting, and cleanup. In all cases follow the paint manufacturer's instructions.

Altro will whenever possible assist in answering questions and please do not hesitate to contact your local Altro sales representative or the Altro technical department.

Installation

1. The floor must be thoroughly washed, rinsed and allowed to dry completely before beginning the layout and taping.
2. Measure game line court dimensions and place the tape using a tape gun machine intended for game line painting.
3. Use high performance auto body masking tape or equivalent. Masking tape must be solvent resistant; failure to use the correct tape will result in bleeding or tape degradation.
4. Once all tape has been placed, rolled, and cut where needed, the floor must be cleaned with a CDP (clean, degrease, and prep) solution per manufacturer's instructions.

Follow local PPE requirements as well as the paint manufacturer's instructions.

5. We recommend a flexible two component aliphatic linear polyurethane finish/paint used for marking lines or logos. It has high gloss; flexibility and excellent color retention making these coatings

ideal for marking flexible sheet vinyl.

6. Some colors may require two coats, the tape should be removed immediately before the paint starts to dry.
 7. A small test area must be done on an off cut or attic stock piece of the flooring to check for suitability.
- Please note; that some heavy embossed flooring may not be a suitable surface.
8. Note: High performance masking tape such as 3M 233+ and Endura's game line paint have been used successfully with our flooring and are widely available in North America.