

## A815/30 1" Double-Sided Butyl Tape

Designed for installation of Altro Whiterock panels when using joint strips

## Description

A815/30 1" Double-Sided Butyl Tape is a black, rubber-based tape that has strong adhesion to various surfaces. Altro always recommends the use of W165 tape adhesion promoter applied to the substrate at all locations where double sided tape will be in contact with the wall substrate.

## Preparation

The wall surface must be solid and permanently dry. It also must be free of dust, oil, separating agents, residue, silicone, etc., as well as other impurities that repel adhesives.

Some plasters, paints, varnishes and wallpaper contain adhesive repellent additives. Therefore a bond test must be performed.

A bond test consists of cleaning the wall, applying W165 tape adhesive promoter to all wall locations in which tape will fall, cleaning back of panel, bond/stick the surfaces together and try to peel off the tape.

The environment and material temperature should be at least 68°F and not within 5° of dew point (condensation must not be forming on any surfaces).

## Instructions

Apply W165 tape adhesion promoter to all wall locations where tape will fall. Let dry so it is tacky to the touch.

A815/30 1" Butyl Tape is applied to the back of the Altro Whiterock panel once the panel has been wiped clean, leaving the protective cover on until adhesive has been spread on the panel. This will prevent adhesive from getting onto the tape, which would act as a bond breaker.

Panel is ready to install.



Specifications	
Code	A815/30
Roll width	1"
Roll length	29.8m / 98ft
Tape thickness	1/16"
Coverage per roll	5 8ft panels or 4 10ft panels
Adhesive type	Rubber tape
Adhesive color	Black
Storage	No naked lights, no smoking, store in cool, well-ventilated area, protect from direct sunlight.
Handling	Handle carefully to avoid sharp edges and corners. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking, and when leaving work.