Statement of Verification

BREG EN EPD No.: 000689 Issue 01

This is to verify that the

Environmental Product Declaration

provided by:

Altro Limited

BRE Global Verified EPD

is in accordance with the requirements of:

EN 15804:2012+A2:2019

and

BRE Global Scheme Document SD207

This declaration is for:

1m² of Altro XpressLay adhesive-free with the weight of 2.6 kg/m²

Company Address

Altro Limited
Works Road
Letchworth Garden City
Hertfordshire
SG6 1NW
United Kingdom

Signed for BRE Global Ltd	Hayley Thomson Operator	16 May 2025 Date of this Issue
16 May 2025 Date of First Issue		15 May 2030 Expiry Date

BRE Global Verified EPD

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ECO PLATFORM EPD VERIFIED

Environmental Product Declaration

EPD Number: **000689**

General Information

EPD Programme Operator	Applicable Product Category Rules
BRE Global Watford, Herts WD25 9XX United Kingdom	BRE Environmental Profiles 2023 Product Category Rules for Type III environmental product declaration of construction products to EN 15804+A2 PN 514 Rev 3.1
Commissioner of LCA study	**LCA consultant/Tool**
Altro Limited Works Road Letchworth Garden City Hertfordshire SG6 1NW United Kingdom	Bala Subramanian/ BRE LINA A2
Declared/Functional Unit	**Applicability/Coverage**
1m^2 of Altro XpressLay adhesive-free with the weight of 2.6 kg/m^2	Other (please specify). Product Specific
EPD Type	**Background database**
Cradle to Gate with Module C and D	Ecoinvent 3.8

Demonstration of Verification
CEN standard EN 15804 serves as the core PCR [a]
Independent verification of the declaration and data according to EN ISO 14025:2010 ☐Internal ☒ External
(Where appropriate [b])Third party verifier: Roger Connick
a: Product category rules b: Optional for business-to-business communication; mandatory for business-to-consumer communication (see EN ISO 14025:2010, 9.4)

Comparability
Environmental product declarations from different programmes may not be comparable if not compliant with EN 15804:2012+A2:2019. Comparability is further dependent on the specific product category rules, system boundaries and allocations, and background data sources. See Clause 5.3 of EN 15804:2012+A2:2019 for further guidance

Information modules covered

Product			Construction		Use stage							End-of-life				Benefits and loads beyond the system boundary
					Related to the building fabric					Related to the building						
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Raw materials supply	Transport	Manufacturing	Transport to site	Construction – Installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction demolition	Transport	Waste processing	Disposal	Reuse, Recovery and/or Recycling potential
☑	☑	☑	☐	☐	☐	☐	☐	☐	☐	☐	☐	☑	☑	☑	☑	☑

Note: Ticks indicate the Information Modules declared.

Manufacturing site(s)

Altro Limited
Works Road
Letchworth Garden City
Hertfordshire
SG6 1NW
United Kingdom

Construction Product:

Product Description

Altro XpressLay adhesive-free is a general purpose safety flooring that utilizes a unique formulation for quick installation without compromising on performance or durability. Our revolutionary technology features a studded surface on the underside of the floor, allowing it to lie flat and perform like a traditionally adhered floor without the need for adhesive.

Allowing the subfloor to breathe, installations can be quicker and easier as no damp-proof membrane (DPM) is required. Using Altro adhesive-free floors, you can halve installation time compared with a traditional installation. Adhesive-free, they can be installed over existing flooring or on fresh concrete.

The floors can be removed easily, reused and are 100% recyclable at end of life..

Altro XpressLay adhesive-free is available in 30 colors, with a standard thickness of 2.2mm and a standard weight of 2.6 kg/m^2. In this EPD, the LCA analysis is conducted for 1m^2 of Altro XpressLay adhesive-free , using the total production information of the product. The results can be considered to represent the 2.2mm thick Altro adhesive-free flooring product range.

Technical Information

The below table covers the basic technical properties of Altro XpressLay adhesive-free. For these and further properties, please see the products' pages on Altro's website – www.altro.com

Property	Altro XpressLay adhesive-free
Thickness (EN ISO 24346)	2.2 mm
Mass per area (EN ISO 23997)	2.6 kg/m^2
Slip Resistance	
EN 16165 Annex C (PTV)	≥36
EN 13845 Annex C	ESf
EN 13893	DS
EN 16165 Annex B	R10
Fire Performance	
EN 13501-1	Class Bfl s1
CAN/ULC S102.2	Tested
ASTM E648	Class 1
ASTM E662	≤ 450

Main Product Contents

The raw material composition for Altro XpressLay adhesive-free is given below

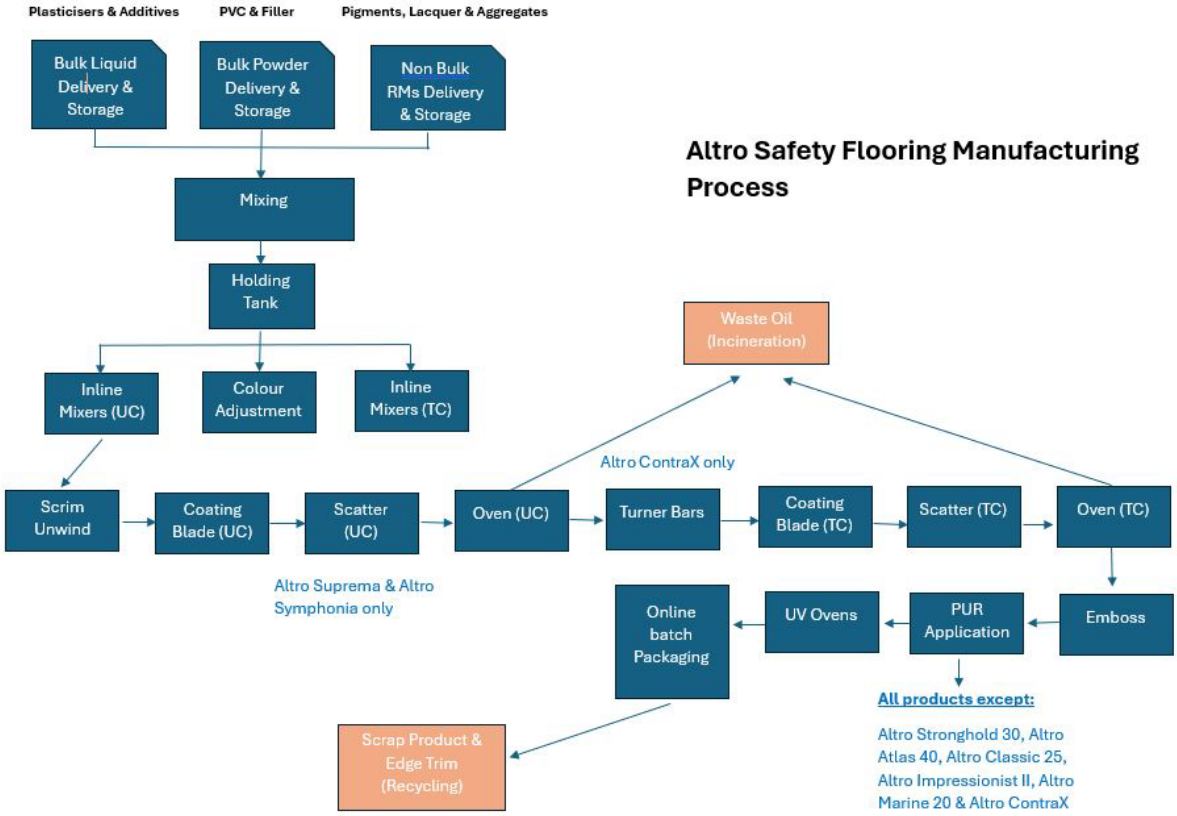
Material/Chemical Input	%
Plastisol	90-94
Scatter	4-8
Scrim	2

Manufacturing Process

Bulk liquids, powders, performance additives and some aggregates are mixed together into a plastisol and placed in a holding tank. The plastisol is then pigmented and passed into inline mixers. The pigmented plastisol is then coated onto a scrim and aggregates are scattered onto the surface to aid slip resistance and durability. The product is then cured in an oven and PUR added for enhanced cleanability. The product is then cut into rolls and packaged for dispatch.

Note: For manufacturing, the UK national grid electricity and the UK natural gas has been used, and any processing waste generated during production will be sent for recycling.

Process flow diagram



End of Life

Uplift of flooring at end of life - As this product is loose laid without the need for an adhesive it can be manually uplifted at the end of its life. No ancillary items or mechanical equipment are needed to facilitate this process. As this product is loose laid without the need for an adhesive it could be uplifted and used elsewhere. Generally, Altro XpressLay adhesive-free is made up of a complex chemical composition, making it unsuitable for recycling at its end of life. Therefore, according to BRE PCR 3.1, 100% of the floor finish PVC will be end up in landfill.

Life Cycle Assessment Calculation Rules

Declared unit description.

1m^2 of Altro XpressLay adhesive-free with the weight of 2.6 kg/m^2

System boundary

This is a cradle-to-gate with modules C and D LCA, reporting all production life cycle stages of modules A1 to A3 and end of life stages C1-C4, and D in accordance with EN 15804:2012+A2:2019 and BRE 2023 Product Category Rules (PN 514 Rev 3.1).

Data sources, quality and allocation

The supporting LCA study was carried out using BRE LINA A2 using manufacturer specific data provided by Altro for the production period of the 12 months (01/08/2022 - 31/07/2023) at the Letchworth site. The Letchworth site produces other PVC products in addition to the Altro XpressLay adhesive-free, so allocation was applied to site wide values for packaging, energy on a m^2 of production basis. The manufacturer has confirmed that the water consumption data has been sourced from utility bills (Castle Water) and allocated to product manufacturing on a per m² production basis, with 90% of the water discharged to the sewer as per the waste discharge bills. Production and non-production waste have been allocated based on the percentage mass of production.

No uplift to the raw material input, as the total raw material usage for all Altro XpressLay adhesive-free made over the production period was used. As the total production information is used for the LCA analysis so the results can be considered to represent the 2.2mm thick Altro adhesive-free flooring product range. Secondary data has been obtained for all other upstream and downstream processes that are beyond the control of the manufacturer (i.e., raw material production) from the ecoinvent 3.8 database. All ecoinvent datasets are complete within the context used and conform to the system boundary and the criteria for the exclusion of inputs and outputs, according to the requirements specified in EN15804 A2.

ISO14044 guidance. **Quality Level**	**Geographical representativeness**	**Technical representativeness**	**Time representativeness**
Very Good	Data from area under study.	Data from processes and products under study. Same state of technology applied as defined in goal and scope (i.e., identical technology).	There is approximately 1-2 years between the Ecoinvent LCI reference year, and the time period for which the LCA was undertaken

Specific European datasets have been selected from the ecoinvent LCI for this LCA. Manufacturer uses the national grid electricity and natural gas for production, therefore the national grid electricity dataset “Electricity – GB (kWh)” has been used for the LCA modelling (Ecoinvent 3.8). The GWP carbon footprint for using 1 kWh of electricity, GB kWh is 0.239 kgCO2e/kWh and for the UK natural gas carbon footprint for using 1 kWh is 0.232 kgCO2eq. The quality level of time representativeness is also Very Good as the background LCI datasets are based on ecoinvent v3.8 which was compiled in 2021. Therefore, there is less than 5 years between the ecoinvent LCI reference year and the time period for which the LCA was undertaken.

Cut-off criteria

No inputs or outputs have been excluded. All raw materials and packaging inputs, plus their transport, process and general energy and water use, production, and non-production waste, have been included where appropriate, except for direct emissions to air, water, and soil, which are not measured.

LCA Results

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters describing environmental impacts									
			GWP-total	GWP-fossil	GWP-biogenic	GWP-luluc	ODP	AP	EP-freshwater
			kg CO_2 eq	kg CO_2 eq	kg CO_2 eq	kg CO_2 eq	kg CFC11 eq	mol H^+ eq	kg $(PO_4)^{3-}$ eq
Product stage	Raw material supply	A1	3.99E+00	4.64E+00	-6.60E-01	9.52E-03	1.64E-06	2.80E-02	2.01E-03
	Transport	A2	4.16E-01	4.16E-01	3.54E-04	1.63E-04	9.63E-08	1.69E-03	2.68E-05
	Manufacturing	A3	8.67E-01	8.11E-01	5.53E-02	6.13E-04	6.08E-08	1.18E-03	9.04E-05
	Total (Consumption grid)	A1-3	5.27E+00	5.86E+00	-6.04E-01	1.03E-02	1.80E-06	3.09E-02	2.13E-03
100% - Landfill									
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.16E-02	2.16E-02	1.84E-05	8.48E-06	5.00E-09	8.77E-05	1.39E-06
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	2.19E-01	2.19E-01	2.75E-04	2.87E-05	8.34E-09	2.39E-04	4.01E-06
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

GWP-total = Global warming potential, total;
GWP-fossil = Global warming potential, fossil;
GWP-biogenic = Global warming potential, biogenic;
GWP-luluc = Global warming potential, land use and land use change;

ODP = Depletion potential of the stratospheric ozone layer;
AP = Acidification potential, accumulated exceedance; and
EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment

LCA Results (continued)

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters describing environmental impacts									
			EP-marine	EP-terrestrial	POCP	ADP-mineral &metals	ADP-fossil	WDP	PM
			kg N eq	mol N eq	kg NMVOC eq	kg Sb eq	MJ, net calorific value	m^3 world eq deprived	disease incidence
Product stage	Raw material supply	A1	5.64E-03	5.71E-02	1.30E-02	5.87E-05	1.02E+02	4.60E+00	2.07E-07
	Transport	A2	5.10E-04	5.57E-03	1.71E-03	1.45E-06	6.29E+00	2.83E-02	3.59E-08
	Manufacturing	A3	4.75E-04	4.12E-03	1.07E-03	2.12E-06	1.43E+01	8.02E-02	1.21E-08
	Total (Consumption grid)	A1-3	6.62E-03	6.68E-02	1.58E-02	6.23E-05	1.23E+02	4.70E+00	2.55E-07
100% - Landfill									
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.64E-05	2.89E-04	8.84E-05	7.51E-08	3.27E-01	1.47E-03	1.86E-09
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	1.03E-03	8.75E-04	2.98E-04	9.12E-08	6.49E-01	2.91E-02	4.72E-09
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment;
EP-terrestrial = Eutrophication potential, accumulated exceedance;
POCP = Formation potential of tropospheric ozone;
ADP-mineral&metals = Abiotic depletion potential for non-fossil resources;
ADP-fossil = Depletion potential of the stratospheric ozone layer;
WDP = Water (user) deprivation potential, deprivation-weighted water consumption; and
PM = Particulate matter.

LCA Results (continued)

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters describing environmental impacts							
			IRP	ETP-fw	HTP-c	HTP-nc	SQP
			kBq U^{235} eq	CTUe	CTUh	CTUh	dimensionless
Product stage	Raw material supply	A1	7.81E-01	1.04E+02	4.19E-09	9.32E-08	2.22E+01
	Transport	A2	3.23E-02	4.91E+00	1.59E-10	5.14E-09	4.32E+00
	Manufacturing	A3	2.42E-01	5.40E+00	2.27E-10	4.08E-09	8.05E+00
	Total (Consumption grid)	A1-3	1.06E+00	1.14E+02	4.58E-09	1.02E-07	3.45E+01
100% - Recycling							
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.68E-03	2.55E-01	8.26E-12	2.67E-10	2.24E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	3.07E-03	1.00E+01	2.21E-11	1.95E-09	1.54E+00
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

IRP = Potential human exposure efficiency relative to U235;
ETP-fw = Potential comparative toxic unit for ecosystems;
HTP-c = Potential comparative toxic unit for humans;
HTP-nc = Potential comparative toxic unit for humans; and
SQP = Potential soil quality index.

LCA Results (continued)

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters describing resource use, primary energy								
			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
Product stage	Raw material supply	A1	4.26E+00	0.00E+00	4.26E+00	5.58E+01	2.93E+01	8.52E+01
	Transport	A2	8.86E-02	0.00E+00	8.86E-02	6.17E+00	0.00E+00	6.17E+00
	Manufacturing	A3	1.05E+00	1.54E+00	2.59E+00	1.04E+01	6.04E+00	1.65E+01
	Total (Consumption grid)	A1-3	5.40E+00	1.54E+00	6.94E+00	7.24E+01	3.54E+01	1.08E+02
100% - Recycling								
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	4.60E-03	0.00E+00	4.60E-03	3.21E-01	0.00E+00	3.21E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	1.16E-02	0.00E+00	1.16E-02	-5.53E+01	5.59E+01	6.38E-01
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;
PERM = Use of renewable primary energy resources used as raw materials;
PERT = Total use of renewable primary energy resources;

PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials;
PENRM = Use of non-renewable primary energy resources used as raw materials;
PENRT = Total use of non-renewable primary energy resource

LCA Results (continued)

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters describing resource use, secondary materials and fuels, use of water						
			SM	RSF	NRSF	FW
			kg	MJ net calorific value	MJ net calorific value	m^3
Product stage	Raw material supply	A1	1.69E-01	0.00E+00	0.00E+00	1.09E-01
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	7.01E-04
	Manufacturing	A3	4.32E-02	6.06E-06	0.00E+00	3.04E-03
	Total (Consumption grid)	A1-3	2.12E-01	6.06E-06	0.00E+00	1.13E-01
100% - Recycling						
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	3.64E-05
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	6.83E-04
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00

SM = Use of secondary material;
RSF = Use of renewable secondary fuels;
NRSF = Use of non-renewable secondary fuels;
FW = Net use of fresh water

LCA Results (continued)

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Other environmental information describing waste categories					
			HWD	NHWD	RWD
			kg	kg	kg
Product stage	Raw material supply	A1	1.89E-01	5.56E+00	1.96E-04
	Transport	A2	6.93E-03	1.23E-01	4.25E-05
	Manufacturing	A3	1.93E-02	4.03E-01	7.88E-05
	Total (Consumption grid)	A1-3	2.15E-01	6.09E+00	3.18E-04
100% - Recycling					
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	3.60E-04	6.40E-03	2.21E-06
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	1.29E-03	2.63E+00	3.85E-06
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00

HWD = Hazardous waste disposed;
NHWD = Non-hazardous waste disposed;
RWD = Radioactive waste disposed

LCA Results (continued)

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Other environmental information describing output flows – at end of life								
			CRU	MFR	MER	EE	Biogenic carbon (product)	Biogenic carbon (packaging)
			kg	kg	kg	MJ per energy carrier	kg C	kg C
Product stage	Raw material supply	A1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Manufacturing	A3	0.00E+00	1.30E-01	6.21E-08	5.17E-03	2.81E-02	-2.66E-02
	Total (Consumption grid)	A1-3	0.00E+00	1.30E-01	6.21E-08	5.17E-03	2.81E-02	-2.66E-02
100% - Recycling								
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

CRU = Components for reuse;
MFR = Materials for recycling

MER = Materials for energy recovery;
EE = Exported Energy

Scenarios and additional technical information

Scenarios and additional technical information			
Scenario	Parameter	Units	Results
C1 - Deconstruction	Uplift of flooring at end of life - As this product is loose laid without the need for an adhesive it can be manually uplifted at the end of its life. No ancillary items or mechanical equipment are needed to facilitate this process. As this product is loose laid without the need for an adhesive it could be uplifted and used elsewhere. Generally, Altro XpressLay adhesive-free is made up of a complex chemical composition, making it unsuitable for recycling at its end of life. Therefore, according to BRE PCR 3.1, 100% of the floor finish will be end up in landfill.		
C2 – Transportation	50km by road has been modelled for module C2 as a typical distance from the demolition site to the disposal unit. However, end-users of the EPD can use this information to calculate the impacts of a bespoke transport distance for module C2 if required.	Litres per km	0.227
	Fuel type / Vehicle type	Road transport	16–32-ton lorry
	Deconstruction site to the disposal unit	km	50
C3 – Waste processing	No waste processing is required, as 100% of the Altro XpressLay product will end up in landfill. (BRE PCR 3.1).		
C4 - Disposal	100% of the product will be landfilled		
	100% of the PVC waste to landfill	kg/m^2	2.6
Module D	100% of the product will be landfilled therefore no Module D benefits		

Interpretation of results

The bulk of the environmental impacts are attributed to the manufacturing and disposal of the Altro XpressLay adhesive-free product, covered by information modules A1–A3 and C1–C4 of EN15804:2012+A2:2019.

Figure 1 below breaks down the GWP of Altro XpressLay adhesive-free into clear categories, helping to identify the modules that contribute the most to the overall environmental impact. It is evident that the majority of the impact stems from the product modules (A1–A3). Stage A1 (raw material) accounts for nearly all emissions, with a minor contribution from A2 (transportation). Stage A3 (manufacturing) shows a significant negative value, indicating a reduction in CO_2 equivalent emissions from biogenic sources due to the use of cardboard for packaging. The product is landfilled at the end-of-life stage which leads to GWP emission at the C4 – Disposal stage.

Figure 2 provides a detailed breakdown of the processes contributing to the impact in the A1–A3 stages. PVC production and chemical production have the highest impact in Stage A1, followed by transportation (A2). In Stage A3 (manufacturing), factors such as natural gas consumption, electricity usage, waste treatment, and other processes contribute to the overall environmental impacts of the product.

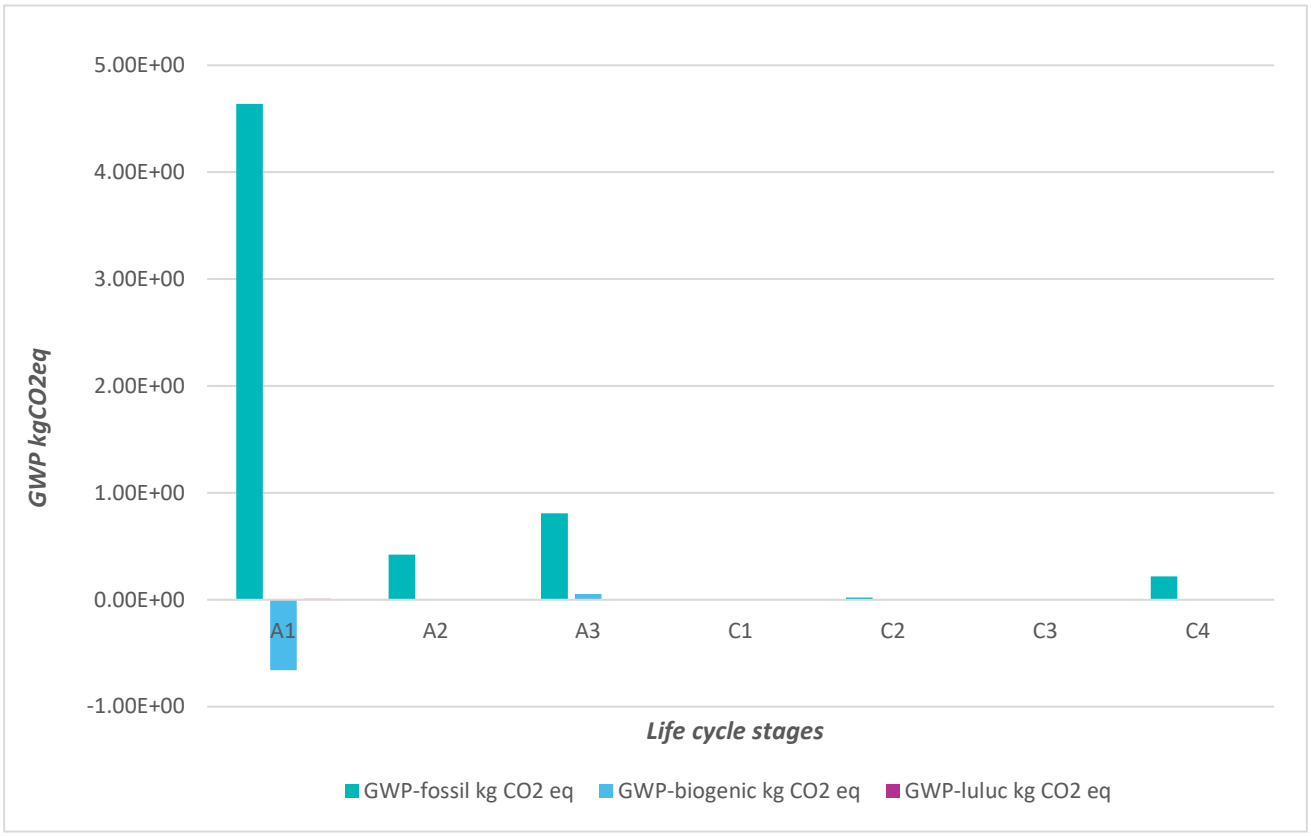


Figure 1 GWP Contribution

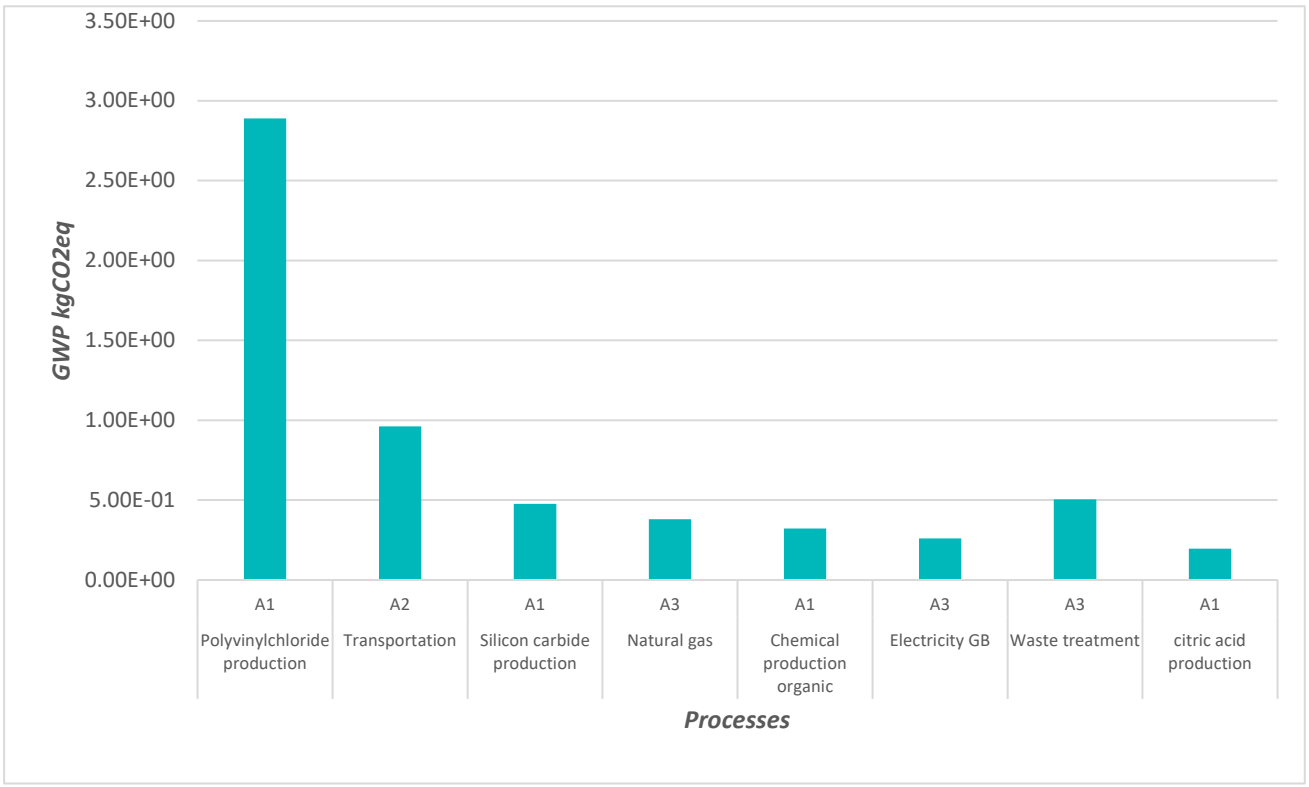


Figure 2 Process contribution

References

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ISO 23997:2007 Resilient floor coverings — Determination of mass per unit area

EN 16165:2021 Determination of slip resistance of pedestrian surfaces - Methods of evaluation

EN 13845:2017 Resilient floor coverings - Polyvinyl chloride floor coverings with particle based enhanced slip resistance – Specification

EN 13893:2002 Resilient, laminate and textile floor coverings - Measurement of dynamic coefficient of friction on dry floor surfaces

EN 13501-1 - Fire classification of construction products and building elements - Classification using data from reaction to fire tests

CAN/ULC-S102.2, Standard Method of Test for Surface Burning Characteristics of Flooring, Floor Coverings and Miscellaneous Materials and Assemblies.

ASTM E648, Test for Surface Burning Characteristics of Building Materials

ASTM E662 - Standard test method for specific optical density of smoke generated by solid materials